

PART NUMBERING SYSTEM – Section 10

It is important to understand that a print number and part numbers **do not end in the same number.**

The print may cover many levels of the same part:

It displays the raw dimensional data

Heat treat requirements

Coating requirements

Additional requirements

An example:

57041000	print number
57041001	raw part number
57041002	heat-treated
57041004	coated
57041005	shot peened

Based on this information it is imperative when quoting to define what requirements are included in your quote. It is also imperative that we understand what level you are supplying with a purchase order.

There are exceptions – some of the old prints and part numbers are totally different.

Example:

01010161 - **Part Number**
PS-E2TA-3590-AB - **Print Number**

97011940 - **Part Number**
PS-FMTP-3287-A1 - **Print Number**

UPDATING PRINTS

REVISION CHANGES

Print revisions will be communicated using the Distribution Cover Sheet.

DISTRIBUTION COVER SHEET

Use for Drawings, Policy, Procedures, Instructions, Forms, and External Standards (Controlled Documents)

DR #	DR number?	ORIGINATOR	WHO ARE YOU?	DATE	
DOC. ID / TITLE	What is the number and name of the document(s)?			WORK CENTER	What is the work center?
P&S DWG. #	What is the dwg number? If any?	CHANGE LEVEL	CHANGE LEVEL?	CHANGE DATE	
DWG. DESCRIPTION	What is the description in the dwg title block?				
P&S PART #	What is the P&S part number?				
CUSTOMER DWG. #	IS THERE A CUSTOMER DWG NUMBER?	CHANGE LEVEL	CHANGE LEVEL?	CHANGE DATE	
DWG. DESCRIPTION	What is the dwg description of the customer dwg?				
WHAT DOES THIS CANCEL OR OBSOLETE?					
Does the supercede any document? What are they? What revision level?					
IS AN ARCHIVE REQUIRED? <input type="checkbox"/> YES <input type="checkbox"/> NO					
REASON FOR DISTRIBUTION / CHANGE DESCRIPTION:					
Why is this document being distributed?					
Training required or needed?		Has Training been completed? When? How? Who?			
DRAWING INFORMATION					
IS MEXICO AFFECTED? <input type="checkbox"/> YES <input type="checkbox"/> NO		IS CUSTOMER AFFECTED? NAKATA <input type="checkbox"/> FORD <input type="checkbox"/> CHRYSLER <input type="checkbox"/> OTHER <input type="checkbox"/>			
<input type="checkbox"/> PRODUCTION DRAWING		<input type="checkbox"/> PROTOTYPE DRAWING		<input type="checkbox"/> RFQ DRAWING	
<input type="checkbox"/> PART NUMBER ONLY (NO DRAWING)					
<input type="checkbox"/> YES <input type="checkbox"/> NO CONTROL ITEM		<input type="checkbox"/> YES <input type="checkbox"/> NO CONTROL ITEM REMOVED		<input type="checkbox"/> YES <input type="checkbox"/> NO RESTRICTED SUBSTANCE	
<input type="checkbox"/> PRODUCTION PIECE / TOOLING COST ANNUAL VOLUME: _____			<input type="checkbox"/> PROTOTYPE PIECE / TOOLING COST QUANTITY: _____		
ADDITIONAL ISSUES TO:					
<input type="checkbox"/> SUPPLIERS	<input type="checkbox"/> PPAP LEVEL	<input type="checkbox"/> RUN CHANGE	NEED BY:	<input type="checkbox"/> OTHER	NEED BY:
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____

The top portion of this form details print number, change level (Revision Number), drawing description, P&S part numbers, obsolete drawing number and reason for distribution or description of change.

On the bottom of the form, there is a section to cover additional issues. This area displays whom requires the updated print, what level of PPAP we require from the supplier based on this change, whether it can be handled as running change and the date Powers and Sons requires the PPAP information.