

PRODUCTION PART APPROVAL PROCESS (PPAP) – Section 2

PRODUCTION SUBMISSION REQUIREMENTS (PPAP)

- Refer to the AIAG’s *Production Part Approval Process (PPAP) manual*, (latest edition).
- The default submission level for suppliers to Powers & Sons is Level 3.
- PPAP documentation and samples are to be submitted to Powers & Sons’ Purchasing Department.
- If requested by Powers and Sons LLC Purchasing department – submit PPAP’s through Electronic System – Refer to instructions within this section

RESUBMISSION

- If changes are made to pertinent PPAP documentation, or if the tooling has been inactive for 12 months or more, a new PPAP must be submitted for P&S approval (see Section 6 of the Supplier Information Manual and AIAG *PPAP Manual* for guidance.)

SIGNIFICANT PRODUCTION RUN

- For production parts, product for PPAP shall be taken from a significant production run with production tools and equipment, production operators and at production rates.
- This should be from one to eight hours of production and amount to a minimum of 300 (or more) consecutive parts, unless otherwise specified by P&S.

SHIPPING REQUIREMENTS

- Ship samples and documents in a separate shipping package. Do not ship Engineering or layout samples in the 300-piece container of parts.
- Mark packing slip as “PPAP Sample Submission Parts”
- Send submission to the attention of the Powers & Sons Purchasing Department.
- The 300-piece production run of parts is to be held at the supplier location until authorized to be shipped to Powers & Sons by Powers & Sons.
- The 300 pieces shall be clearly marked with Powers & Sons Blue PPAP Alert Form

PPAP REQUIREMENTS:

PPAP Binder

- There are eighteen required sections for PPAP submission, which mirror the eighteen sections required by the AIAG PPAP manual.
- A binder shall be sent in that is in order to reflect the required sections. This makes it very easy to find information for both the supplier as well as Powers and Sons.
- An E file can also be submitted – pre-approved at APQP.

Table of Contents

- Include a Table of Contents that matches the documentation below.
- Any section that does not require documentation must be explained by one of the following two methods:

- May be explained on the Table of Contents page. Example: if not design responsible, simply put Not Applicable in Section 4 of the Table of Contents page.
- Insert a page that indicates the section is Not Applicable under the tab for that section

1. **Blueprint (Design Record)**

- The blueprint shall be the one supplied and approved by Powers & Sons OR
- Supplier blueprint shall be approved for use (signed and dated) by Powers & Sons Engineering.

2. **Engineering Change Documents (if any)**

- Any authorized engineering change document not yet incorporated in the design record, but incorporated into the part. (i.e., SREA's, Engineering Alerts, Approved Deviations, Approved Permanent Change Request, memo's, letters, etc.)
- Must include copy of Purchase Order

3. **P&S Design Engineering Approval**

- When specified on the B/P.
- Powers & Sons Engineering shall evaluate PPAP parts if required

4. **Design D-FMEA (If Product-Design Responsible)**

- Shall track entire process from receipt of raw material through to finish product shipped

5. **Process Flow Diagrams**

- Shall track entire process from receipt of raw material through to finish product shipped.
- Must include all outside processes

6. **Process P-FMEA**

- Shall follow the process flow (Process or Flow Diagram number)
- Reference *AIAG Failure Mode and Effects Analysis Manual*.

7. **Control Plan(s)**

- All pass through characteristics on the blueprint, shall be addressed.
- All significant characteristics (see section 1 of the SIM) shall be labeled.
- Shall follow the process flow.
- Shall follow AIAG format (see *AIAG PPAP Manual*).
- Should utilize the DCP numbers applied to the P&S blueprints. If no numbers were applied to the B/P, utilize the scheme used for numbering the blueprint for the Dimensional Report.
- Shall include ES test frequencies and testing.
- Include Annual Layout documentation
- Shall indicate checking 3 pcs initially - at start up or set-up.
- **Alternatively, Shall check 1 pc initially, followed by periodic SPC checks**

8. Measurement System Analysis Studies (MSA)

- An MSA Study is required for every gage listed in the Control Plan.
- Checking aids are considered to be gages

Variable Gage R&Rs

- Required: 10 parts, 3 operators, 3 repetitions.
- Required: Percent GR&R
- Required: The GR&R shall be 10% or less.
- Required: ndc of 5 or greater (may require ANOVA method)

Attribute Gage R&Rs

- Use 50 parts, 3 operators, 3 repetitions.
- The distribution of the parts should be as follows: 10% (5 parts) should be utilized in the GRR study both above as well as below the upper and lower spec limit.
- The gage must reject all parts that are outside the specification limits.

9. Dimensional Results

- A Layout form is included in the SIM, which documents all P&S requirements.
- Five (5) parts are required to be evaluated.
- The Supplier's form can be used as long as all of the P&S requirements are included.
- All notes must be addressed per the drawing
-
- Need to supply layout to support each unique manufacturing process – including machines, materials, molds, cavities – all dimensions and notes.
- The blueprint revision date/level must be denoted on the Layout Form.
-
- Clearly highlight or circle all out-of-specification dimensions.
-
- The “Accept-Reject” results for each item must be clearly indicated.
-
- The Layout Report must be identified by name of person responsible for report and dated.

10a. Material Certifications

- Certifications must be submitted for all Suppliers/Sub-Suppliers.
- The Supplier/Sub-Supplier is responsible to review and approve all certifications against the specification /drawing.
 - Certification must have the specification number denoted on the cert
 - Supplier must denote the spec number on the cert if not present.
 - Certification must be signed (not initialed) and dated
 - Signature indicates approval
 - Electronic signatures are acceptable if it is designated as electronic
 - Supplier or Sub-Supplier signature is acceptable
- Supplier/Sub-Supplier (whoever approved the certification) will ensure all other requirements documented on the blueprint are documented on the material certification.

10b. Performance Test Results

- Performance/Durability/Physical test results if applicable
- Test results must then be signed off (not initialed) by the Supplier's Representative to indicate compliance of the results with that requirement.

11. Initial Process Capability Studies

- All studies shall be placed in this section per APQP. For instructions on how to determine capability, number of pieces, variable/ attribute, please reference Section 4 of the Supplier Information Manual.

12. Qualified Laboratory Documentation

- If you have an ISO/IATF 16949 laboratory accreditation certificate signifying that an independent auditor has verified this requirement please submit the certificate.
- Supplier shall provide a copy of the qualified laboratory scope and documentation showing that the laboratory, including gage lab and engineering test lab, is qualified for the type of measurements or tests conducted.

13. Appearance Approval Report (AAP), if applicable

- For parts with color, grain or surface requirements by the customer.
- Not applicable for Powers & Sons parts unless specifically indicated.

14. Sample Product

- Document the number of samples submitted with the PPAP paperwork
- 6 samples
- Exception: one piece per die cavity / impression or production process.
- Each piece shall be clearly identified and numbered.
- Document the number of parts produced for the PPAP run

15. Master Sample

- Retain Master Sample(s). Either denote this on the Table of Contents page or insert a page into this section, signifying compliance.

16. Checking Aids

- Any Checking Aid used must be documented in the Control Plan.

17. Customer-Specific Requirements

- Suppliers must submit the cover page only to the latest CQI survey of your facility within the last 12 months. The CQI surveys listed below must be submitted. This would include the company name, date surveyed, and score obtained.
- CQI 9
- CQI 11
- CQI 12
- CQI 15
- CQI 23
- CQI 27
- Tooling and Gages are to be identified including pictures per Customer Requirements and noted on the Warrant.
- Submit the MSDS of any substance not specified on blueprints but have been applied to Powers & Sons parts (lube oil for threads, rust preventative, etc.).
- Packaging Data Sheet, approved by Powers and Sons Production Control Department.
 - Reference section 13 of the Supplier Information Manual to hyperlink the Packaging Data Sheet
- Capacity study required per APQP, will be dependent on the customer and what form is needed from the 300 piece significant production run.
- Along with the Capacity Form, the NAFTA Certificate of Origin (Form CBP Form 434) is required with Initial submission. This can be found at www.CBP.gov. Exceptions would be for Outside Processors, Coaters, Heat Treaters, etc.
- Bar code label form is to be filled out (ref. section 13 for examples)

18a. Part Submission Warrant (PSW)

The latest AIAG Warrant form is preferred. See the included example — available on the P&S Web Site for downloading. Your own warrant must include all information per the AIAG requirements

- Document the reason for submission (if other than initial submission) beside EXPLANATION/COMMENTS
- Part Weight (Mass) must be in kilograms (Kg) to four decimal places (0.0000) unless otherwise specified by the customer.
- To determine the part weight for small parts, individually weigh 10 randomly selected parts and report the average weight. At least one part shall be weighed from each cavity, tool, line or process used.
- All sections of the Warrant must be filled out or indicated as non-applicable (N/A).
- Material Data Information - Indicate the IMDS (International Material Data System) number on the PSW form.

18b. Part Submission Warrant (PSW) - Sub-Suppliers

- An approved warrant must be submitted for each sub-supplier (paint, heat treat, etc.).

DISPOSITION OF PPAP SUBMISSION

The supplier will be notified of the disposition of a PPAP submission as soon as it is processed.

If approved, the [Part Submission Warrant](#) (PSW) will be signed by the Powers & Sons Supplier Quality Engineer and sent or e-mailed to the Supplier.

For a Conditional Approval, the Powers & Sons *Conditional Approval Notice* will be signed by either the Powers & Sons Quality or Engineering Departments. In the Comments Section of the form, the conditions for the approval will be stated. The supplier's response should be the submission of corrective actions, and updating (or resubmission) of the PPAP to correct the problem(s) indicated.

INSTRUCTION FOR SUBMITTING ELECTRONIC PPAP THROUGH SUPPLIER PPAP WEB SYSTEM

Purchasing will help supplier submit first PPAP. DO NOT SUBMIT AN ELECTRONIC PPAP THROUGH THIS SYSTEM WITHOUT AGREEMENT FROM PURCHASING DEPARTMENT.

There are 29 distinct electronic PPAP categories, and each category must be addressed for each PPAP submitted with either an uploaded document or the N/A box checked. Therefore, your submitted PPAP documents must be separated to match the 29 categories.

Due to the possibility of a lengthy wait and connection time if uploading up to the maximum of 29 documents at the same time, Powers and Sons has segregated the categories into their corresponding departments (*see table below*), and the process is completed in 4 separate uploads – one for each department. After the documents have been successfully uploaded for one department, you will be returned to the parts list where you have the choice of selecting the same part number again to continue immediately with the next department, or close the program and return later to continue.

Upload 1	Upload 2	Upload 3	Upload 4
<u>Purchasing</u>	<u>Production Control</u>	<u>Engineering</u>	<u>Quality Assurance</u>
Sub-Supplier Warrants	Capacity Worksheet	Blueprint	Warrant
Sample Product	Packaging Data Sheet	Eng Change Document – PO	Measurement Sys Analysis – GRR
Master Sample	Bar Code Label	P&S Design Eng Approval	Material Certs
CQI Submissions		Design D-FMEA	Heat Treat Requirements
MSDS Information		Process Flow Diagrams	Capability Studies - Cpk Ppk
Lab Scope		Process P-FMEA	
3rd Party Cert		Control Plans	
		Dim Results – Supplier	
		Performance Tests	
		Appearance Approval Report	
		Checking Aids	
		Cust Tool & Gage Marked Pics	

Only one (1) document can be uploaded for each category, but that document may contain multiple pages or tabs. For instance, if you have 3 pictures to upload for one category, scan them into one 3-page PDF document and upload the PDF. If you have multiple spreadsheets to upload for a category, copy them into one spreadsheet as separate tabs and upload the combined spreadsheet file.

Various document types are acceptable to upload (*i.e. PDF, Word, Excel, and most picture formats*), and you may use any combination of them. For engineering drawing files, the best method would be to convert to PDF and upload the PDF, as Powers and Sons may not have the native drawing software available to open it with.

Begin by going to Powers and Sons LLC Supplier Web Page - <http://supplier.powersandsonslc.com>

- Select PPAP Login Page and log into the system
- Select Parts List

You should see the following screen, with your parts that you make for us in the list.

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PPAP Submission Parts List

Last Update: 05/27/2017 16:00:02
Supplier: **PIONEER FORGE DIV POWERS & SONS, LLC**

Home	PART NO	SUPPLIER PART# *ROSS	DESCRIPTION	REV	PPAP REQ'D	DUE DATE	DEPTS SUBMTTD	LAST SUBMIT	LAST APPROVED	QTY ONHAND	LAST RECEIPT	NEXT RECEIPT	COMMENTS
Parts List	26072012	PS551	TESLA TRE MODEL S FORGING - COATED	B	A	02/08/2016	0 / 4	04/24/2015	07/07/2015	0	02/08/2016	0	Due Next Run
Contact US	22002001	PS430	PN96 3590 AC RAW FORGING	Z	A	05/19/2016	0 / 4	01/24/2014	02/11/2014	0	05/19/2016	10/02/2017	Due at next receipt
Edit Email / Password	26088002		TRE FORGING E-COATED RARE PARTS	A	A	05/25/2016	0 / 4	08/18/2015	07/29/2016	467	05/25/2016	06/02/2017	Due at next receipt
Log Out	34037001		DL FORG - 30MM BALL - OUTER - YETI JK EXTREME	C	A	08/24/2016	0 / 4	0	0	11	08/24/2016	0	Not due until next Annual
	02021661		1665022C1 RAW FORGING	C	A	01/19/2017	0 / 4	01/19/2016	01/29/2016	0	01/07/2016	05/30/2017	Due at next shipment
	26033002	PS527	TRE PNTFORG GENII 2003 D186/	I	A	03/07/2017	0 / 4	03/07/2016	04/12/2016	4502	09/26/2016	06/19/2017	Due next run

In order to submit an electronic PPAP, click on the blue part number you wish to submit for. If the PPAP Required code is an “I” for a part’s initial PPAP, you will go straight to the Purchasing document upload screen. Contact Dodi Raub in the Purchasing department if a part number is missing from your list, or a part number on your list shows the PPAP required as an “I” for Initial but it is not a new part.

Otherwise, you will need to choose whether your submission is for an annual PPAP, or a process/material change PPAP on the screen below. If an Annual PPAP is not due in the current year, you can only submit a Process/Material Change.

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PPAP Submission Options

Supplier:
Part - Rev:

Choose one of the options below...

NOTE: An Annual submission cannot include any Process/Material changes.
To submit changes, submit as a Process/Material Change and it will also satisfy your annual requirements.

Submit Annual PPAP Documents Submit Process/Material Change PPAP Documents Return to Parts List

Note: an Annual PPAP submission cannot contain any process/material changes. If you have changes to submit from an approved change request, submit a Process/Material Change PPAP, not an Annual PPAP. The change submission will, however, fulfill the next Annual requirement and the next Annual due date will be rescheduled accordingly to reduce the number of submissions required.

After selecting annual or change, you will start with the Purchasing section documents below.



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PPAP Submission File Upload

Supplier: 00451343 - PIONEER FORGE DIV POWERS & SONS, LLC
 Part - Rev: 24026051 - I
 AC34 3590 BA RAW FORG.

Purchasing
 Production Control
 Engineering
 Quality Assurance

Upload All Documents for Purchasing

*For each PPAP category below, check the 'Not Applicable' box -OR- select a file to upload with the 'Browse' or 'Choose File' button.
 * Only one file per category can be uploaded.
 * A file name cannot be longer than 99 characters (spaces and file extension included)
 * You may change a file selection with the browse button, or override it by checking the N/A box before it is uploaded.*

You must upload all 4 departments to complete your PPAP submission, even if there are no files for that department.

<input type="checkbox"/> N/A	~ Sub-Supplier Warrants ~	Browse...
<input type="checkbox"/> N/A	~ Sample Product ~	Browse...
<input type="checkbox"/> N/A	~ Master Sample ~	Browse...

Check the N/A box if you have no document to upload for a category, or click the browse button to upload a file. You must do one or the other for every category: none can be blank. When all categories are addressed, click the Upload button to submit all categories at the same time. If there are errors, you will see them in red. Successfully uploaded categories will be green. Correct the red ones and click the Upload button again until all red is gone and your only button option is to return to the parts list.

This process will have to be completed 4 times, one for each department listed at the top of the screen:
 PURCHASING – PRODUCTION CONTROL – ENGINEERING – QUALITY ASSURANCE

Certain categories are required to have a document uploaded for every PPAP submitted, regardless of its type, and they will be clearly marked on your screen. They are:

- Capacity Worksheet (*Production Control section*)
- Dim Results – Supplier (*Engineering section*)
- Warrant (*Quality Assurance section*)
- Material Certs (*Quality Assurance section*)

In addition, if you submit a Process/Material Change PPAP, the following additional documents are required:

- Engineering Change Document – PO (*Engineering section*)

The Purchasing department will inform you of any other required documents to upload and their corresponding categories, depending on the PPAP type and scope.

Part Name _____		Cust. Part Number _____	
Shown on Drawing Number _____		Organization Part Number _____	
Engineering Change Level _____		Date _____	
Additional Engineering Changes _____		Date _____	
Safety and/or Government Regulation <input type="checkbox"/> Yes <input type="checkbox"/> No		Purchase Order No. _____	Weight (kg) _____
Checking Aid Number _____		Checking Aid Change Level _____	Dated _____
ORGANIZATION MANUFACTURING INFORMATION		CUSTOMER SUBMITTAL INFORMATION	
Organization Code _____		Customer Name / Division _____	
Supplier Name _____		Buyer/Buyer Code _____	
Street Address _____		Application _____	
City _____	State _____	Zip _____	Country _____
MATERIALS REPORTING			
Has customer-required Substances of Concern information been reported?		<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a	
Submitted by IMDS or other customer format: _____			
Are polymeric parts identified with appropriate ISO marking codes?		<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> n/a	
REASON FOR SUBMISSION (check at least one)			
<input type="checkbox"/> Initial submission	<input type="checkbox"/> Change to Optional Construction or Material		
<input type="checkbox"/> Engineering Change(s)	<input type="checkbox"/> Sub-Supplier or Material Source Change		
<input type="checkbox"/> Tooling: Transfer, Replacement, Refurbishment, or additional	<input type="checkbox"/> Change in Part Processing		
<input type="checkbox"/> Correction of Discrepancy	<input type="checkbox"/> Parts produced at Additional Location		
<input type="checkbox"/> Tooling Inactive > than 1 year	<input type="checkbox"/> Other - please specify _____		
REQUESTED SUBMISSION LEVEL (Check one)			
<input type="checkbox"/> Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.			
<input type="checkbox"/> Level 2 - Warrant with product samples and limited supporting data submitted to customer.			
<input type="checkbox"/> Level 3 - Warrant with product samples and complete supporting data submitted to customer.			
<input type="checkbox"/> Level 4 - Warrant and other requirements as defined by customer.			
<input type="checkbox"/> Level 5 - Warrant with product samples and complete supporting data reviewed at supplier's manufacturing location.			
SUBMISSION RESULTS			
The results for <input type="checkbox"/> dimensional measurements <input type="checkbox"/> material and functional tests <input type="checkbox"/> appearance criteria <input type="checkbox"/> statistical process package			
These results meet all drawing and specification requirements: <input type="checkbox"/> YES <input type="checkbox"/> NO (If "NO" - Explanation Required)			
Mold / Cavity / Production Process _____			
DECLARATION			
I affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th edition requirements. I further affirm that these samples were at the production rate of _____ / _____ hours. I also certify that documented evidence of such compliance is on file and available for review			
I have noted any deviations from this declaration below.			
EXPLANATION/COMMENTS: _____			
Is each Customer Tool properly tagged and numbered? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Organization Authorized Signature _____		Date _____	
Print Name _____	Phone No. _____	Fax No. _____	
Title _____	Email _____		
FOR CUSTOMER USE ONLY (IF APPLICABLE)			
PPAP Warrant Disposition: <input type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Other _____			
Customer Signature _____		Date _____	
Print Name: _____		Customer Tracking No. (optional) _____	
07-36-01-03 A			

The checklist shown below is used within the Powers and Sons organization. When the supplier's PPAP arrives, it is logged in and passed along to the appropriate departments for their review and concurrence.

Please note that the numbering system to the checklist is similar to your PPAP table of contents.

PPAP Approval Form 2/16/2017						
Supplier _____			Approval & Date _____			
P/N _____			Approval & Date _____			
PPAP Reason			Issues	N/A	Initials	Date App.
18	Warrant	Pur				
14	Sub-Supplier Warrants	Pur				
14/15	Sample Product/Master Sample	Pur				
17	CQI-9 CQI-11 CQI-12 CQI-15 CQI-23 CQI-27	Pur				
17	MSDS info	Pur				
12	Lab Scope/3rd Party Cert	Pur				
17	Packaging Data Sheet, Capacity Worksheet, Bar Code Label	Prod Cntrl				
1	Blueprint	Proj Eng				
2	Engineering Change Documents	Proj Eng				
2	CR Required?	Proj Eng	No _____ CR #	Yes		
2	Cust Approval required?	Proj Eng	No _____	Yes		
3	P&S Design Engineering Approval	Proj Eng				
4*	Design D-FMEA	Proj Eng				
5*	Process Flow Diagrams	Proj Eng				
6*	Process P-FMEA	Proj Eng				
7	Control Plans	Proj Eng				
9a	Dim Results - Supplier	Proj Eng				
9b	Dim Results - P&S L/O Required	Proj Eng				
10c	Performance Tests	Proj Eng				
13	Appearance Approval Report	Proj Eng				
16	Checking Aids	Proj Eng				
17e	Cust. Tooling/Gages Properly Marked	Proj Eng				
8	Measurement System Analysis (GRR)	SQE				
9a	Dim Results - Internal	SQE				
10	Material Certs	SQE				
10	Heat Treat Reqts	SQE				
11	Capability Studies (Cpk/Ppk)	SQE				

EXAMPLE ONLY - DO NOT USE

MATERIAL CERT EXAMPLE

Hamilton Specialty Bar (2007) Inc. 319 SHERMAN AVENUE NORTH P.O. BOX 2943, HAMILTON, ONTARIO, L8N 3R5 Phone: (505)312-6699 Fax: (505)312-1819		TEST REPORT/RAPPORT D'EXAMEN Customer code : 050415 Date : 2016-02-18 Cust. Order No.: 154970 Cust. Part No.: 14299P <i>PS448</i>																													
Vendor/Vendeur: HAMILTON SPECIALTY BAR (2007) INC. 319 SHERMAN AVENUE NORTH P.O. BOX 2943 HAMILTON ON L8N 3R5	Sold to/Vendu à: EATON STEEL CORPORATION 10221 CAPITAL AVENUE OAK PARK MI 48237 USA	Ship to/Livré à: EATON STEEL CORPORATION 10221 CAPITAL ST OAK PARK MI 48237-3103 USA																													
IPO: 17498 Heat: 014226 RD - Rounds	Dimensions : 1.7500 in	Cust Grade 1040P	Length: 237.000 in																												
Chemical Analysis <table border="1"> <thead> <tr> <th>C</th> <th>Mn</th> <th>P</th> <th>S</th> <th>Si</th> <th>Cu</th> <th>Cr</th> <th>Mo</th> <th>Ni</th> <th>Nb</th> <th>V</th> <th>Al</th> <th>DI</th> <th>N</th> </tr> </thead> <tbody> <tr> <td>0.41</td> <td>0.79</td> <td>0.014</td> <td>0.016</td> <td>0.22</td> <td>0.21</td> <td>0.12</td> <td>0.034</td> <td>0.12</td> <td>0.002</td> <td>0.041</td> <td>0.011</td> <td>1.51</td> <td>0.007</td> </tr> </tbody> </table>				C	Mn	P	S	Si	Cu	Cr	Mo	Ni	Nb	V	Al	DI	N	0.41	0.79	0.014	0.016	0.22	0.21	0.12	0.034	0.12	0.002	0.041	0.011	1.51	0.007
C	Mn	P	S	Si	Cu	Cr	Mo	Ni	Nb	V	Al	DI	N																		
0.41	0.79	0.014	0.016	0.22	0.21	0.12	0.034	0.12	0.002	0.041	0.011	1.51	0.007																		
Comments Reduction Ratio: 16 ASTM A370 AS ROLLED HARDNESS (BHN):207 THIS MATERIAL IS VANADIUM REFINED, FINE GRAIN SPECIAL BAR QUALITY. MILL CERTIFY TO: SAE J403 <table border="1"> <thead> <tr> <th>YIELD(psi)</th> <th>TENSILE(psi)</th> <th>ELONG. % in 2"</th> <th>RED. IN AREA.</th> </tr> </thead> <tbody> <tr> <td>71,500 ✓</td> <td>113,000</td> <td>13%</td> <td>23%</td> </tr> </tbody> </table> THIS MATERIAL MEETS OR EXCEEDS GRAIN SIZE 5 OR FINER AS PERASTM E112 AND CONFORMS TO ASTM A576 LATEST REVISION THIS MATERIAL WAS MELTED AND ROLLED IN CANADA THIS MATERIAL MEETS OR EXCEEDS CLEANLINESS RATING OF 2-4 0-4. ACCORDING TO SAE J422 LATEST REVISION. <i>Approved JAE J403 Rev Rec. 2009 O Ogle 9-2-16</i> <div style="float: right;"> REC'D AUG 22 2016 <i>M. 8/22/16</i> <i>Pear Koziakis, QA Technician</i> </div>				YIELD(psi)	TENSILE(psi)	ELONG. % in 2"	RED. IN AREA.	71,500 ✓	113,000	13%	23%																				
YIELD(psi)	TENSILE(psi)	ELONG. % in 2"	RED. IN AREA.																												
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<small>This material will not respond in manner as any alloy which is held at ambient temperature during processing or while in Hamilton Specialty Bar (2007) Inc. possession. This material was not subject to weld rapid non response to conductivity while in Hamilton Specialty Bar (2007) Inc. possession. This material was produced in an electric arc furnace. Continuous strand cast. This was melted and rolled in Canada. Certified correct as measured in the user's records. 1 Test for information purposes and automatic correct for quality on future items was given.</small> R7-025 REV 01																															