

## Prototype Requirements – Section 20

### Below items may be requested for a prototype run:

- Capability studies for all significant characteristics
  - (Refer to Section 1 Special Characteristics)
- The characteristics may be identified as M's, K's, S, S/C, D, F/F, Inverted Delta or other as designated by Powers and Sons or the Customer (Section 1)
- 125 parts shall be used for the studies unless noted otherwise
- If possible, these studies should represent production tooling, processes and gages
- 6 parts shall be fully checked to all applicable dimensions on the drawing
- Preliminary / prototype control plan shall be used and approved by Powers and Sons prior to running the prototypes.