

## **Prototype Requirements – Section 21**

- Capability studies for all significant characteristics
- The characteristics may be identified as M's, K's, S, S/C, D, F/F, Inverted Delta or other as designated by Powers and Sons or the Customer
- 125 parts shall be used for the studies unless noted otherwise
- If possible, these studies should represent production tooling, processes and gages
- 6 parts shall be fully checked to all applicable dimensions on the drawing
- Preliminary / prototype control plan shall be used and approved by Powers and Sons prior to running the prototypes.